

Receiving Report

Date: 9/4/15

Batch No: M11432

Supplier: WARMAN

Dart P/O: 8552

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete: Yes No N/A
 QC6 Inspection: ✓ N/A
 Work Order: 09/04/16 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) JL Level 12

Production/Admin:

Date 09/04/17

Location

Received/Costing Initial RCP 10740

Initial CX

Marmon Keystone Canada Inc.

386437



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

SOLD TO: V-NINIA
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIPPED TO: EXPEDIER A
DART AEROSPACE LTD
1270 ABERDEEN STREET

INVOICE DATE
DATE DE FACTURE
4/14/09
PAGE: 1

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

RECEIVED APR 20 2009

RECEIVED APR 20 2009

ARTICLE # / NUMERO D'ARTICLE	DESCRIPTION / DESCRIPTION	QUANTITY / QUANTITE	SHIPPED / EXPEDIER	UNIT PRICE / PRIX UNITAIRE		MANUFACTURER / FABRICANT
				G.S.T. / Q.S.T.	T.P.S. / T.V.Q.	
8552	STAINLESS STEEL TUBE A554 FINI MOUEIN 304	1075525				MARSHAL INDUSTRIES INC.
600 FT	304 ORN. TUBE 3/4" X 3/4" X .065 A554			600 FT	2.170 /FT	1.302.00
	STO .750 .750 .065 304APC			364 LBS		
				30 Pieces		
	Cust. part#: M304TS07500W065					
120 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210			120 FT	1.900 /FT	228.00
	ATS .375 .058 D6061			8 LBS		
				10 Pieces		
	Cust. part#: M6061T6T0375W058					
60 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210			60 FT	5.450 /FT	327.00
	ATS 1.750 .065 D6061			24 LBS		
				5 Pieces		
	Cust. part#: M6061T6T1750W065					
	Energy Surcharge					12.20

ORIGINAL INVOICE / FACTURE ORIGINALE

TERMS: NET 30 DAYS
PLUS 2% PER MONTH ON
OVERDUE ACCOUNT.

TERMES: NET 30 JOURS
PLUS 2% PAR MOIS
SUR COMPTE PASSE DE:

FOR CONDITIONS OF SALE REFER TO BACK OF INVOICE
POUR LES CONDITIONS DE VENTE VOUS TROUVEZ LES
RENSEIGNEMENTS A L'ENDOS DE LA FACTURE ORIGINALE

G.S.T. / H.S.T.	93.46
T.P.S.	.00
PRI. ORIGINALE / TAXES PAYABLE	

05/14/2009

1.962.66

PAYMENT OF THIS INVOICE IS DUE BY
REGBLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE

Dart Aerospace Ltd

Receiving Slip

Date Apr 17, 2009	Page 1
Receipt Number RCP00010740	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Purchase From:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	PO00008552

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TS0750W065 -25	304 SQ Tube .75x.75x. FINISH: ASTM A554 MATERIAL: AISI 304/316 STAINLESS STEEL TUBING B/N111432	600.0000	f	2.170000	1,302.00	Apr 17, 2009
	M6061T6T0375W0	6061-T6 RD Tube .375 x QQ-A-200/8 OR QQ-A-225/8 WW-T-700/6 OR AMS 4080 OR AMS 4082 OR MATERIAL: 6061-T6 OR 6061-T62 TUBING PER B/N111432 6061T6 RDTUBE 1.750)	120.0000	f	1.900000	228.00	Apr 17, 2009
	M6061T6T1750W0	AS ABOVE B/N111432	60.0000	f	5.450000	327.00	Apr 17, 2009

Comments:

Marmon/Keystone Canada Inc.

PACKING SLIP

290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PAGE...: 1
 Order : 1075525
 Date..: 04/14/2009

SOLD TO:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA EPIC		F.O.B. BOUCHERVILLE	SALESPERSON G. Dulude	YOUR ORDER NO. 8552			
	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered		
01	600 /FT	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4'X .065 A554 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 Cust. part#: M304TS07500W065 HT#.....: 3DK5 Total...		rev:08/08	30 30	600/FT 600/FT	IN ✓
02	120 /FT	ALUMINUM SMLS TUBE ATS .375 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0375W058 HT#.....: F00001897 Total...		10 10	120/FT 120/FT	IN ✓	
03	60 /FT	ALUMINUM SMLS TUBE ATS 1.750 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1750W065 HT#.....: 9444193 Total...		5 5	60/FT 60/FT	IN ✓	

No. of Bdls/Pieces

1 / 0

Total Weight.....:

396

Customers.: _____



Purchase Order

Date Apr 13, 2009	Page 1
Purchase Order Number PO00008552	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAXED
04/06/09

Vendor Address:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada
Phone (800) 361-8142
Fax (450) 641-4357

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	Apr 13, 2009	N30	Epic Express	Apr 17, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 600.0000	M304TS0750W065	304 SQ Tube .75x.75x.0 Comments: MATERIAL: AISI 304/316 STAINLESS STEEL TUBING FINISH: ASTM A554 MILL FINISH	17/04/2009	No	2.170000	f	1,302.00
✓ 120.0000	M6061T6T0375W058	6061-T6 RD Tube .375 x .375 Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8	17/04/2009	No	1.900000	f	228.00
✓ 60.0000	M6061T6T1750W065	6061T6 RDTUBE 1.750 X 1.750 Comments: AS ABOVE	17/04/2009	No	5.450000	f	327.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Comments:	Tax Summary: GST GSTME GSTND	Less: included tax	0.00
		Subtotal	1,857.00
		Total tax	92.85
		Total purchase order in CAD Dollars	1,949.85
Entered By: <i>CY</i>	CLAVOIE		
Approved By: <i>JL</i>			



fischer CANADA
STAINLESS STEEL TUBING INC.

CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03.

Type:	304
Size:	0.750"x 0.750"x 0.065"x 240.000"
Finish:	As Welded
Your P.O. #:	MX9045
Item Code:	50-9781

S
or b416

HEAT NO.: 3DK5

COIL NO.: 043DK5 A

CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0670	1.6990	0.0310	0.0010	0.3260	18.1910	N/R	8.1930
Cu	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0530	N/R	N/R		

MECHANICAL PROPERTIES:

YIELD STRENGTH P.S.I.	TENSILE STRENGTH P.S.I.	ELONGATION %	HARDNESS
48550	97530	48.97	87.0 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date: 05/08/2008

Rob Kaminski

Rob Kaminski

Metallurgical Lab Technician

Q.C. Reviewed
1805/14/08

KAISER

ALUMINUM

FABRICATED PRODUCTS

**KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226**

CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:				
60-34690		AT/375.058/734		Seamless Tube/Pipe				
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:		KAISER LOT NUMBER:	ALLOY:	TEMPER:		
201301	001	04/09/2008		F00001897	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:		WIDTH:	LENGTH:		
361.000 LB	445.000 PCS	200832				12.000 FT		
SHIP TO:	SOLD TO:							
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA	MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA							

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	END
F00001897	0001	1	48.2	43.5	13.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6299	.63	.31	.23	.05	.99	.09	.05	.02	.00	.00	.01	.01	.02

Applicable Requirements:

Description: OD: 0.375"; Wall: 0.058"; Round @
AMS-4082N ASTM-B210-04 WW-T-700/6F
COMPLIES TO DIN EN 10204 JAN 2005

*S
07/07/16*

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Wilfredo A. delaCruz

Page 1 of 1

Plant Serial: 00001457

Kaiser Order Number: 201301

Line Item: 001

AT . 375.058 734



ALCOA GLOBAL HARD ALLOY EXTRUSIONS
3131 EAST MAIN STREET
LAFAYETTE, IN
47905-7500

Certified Inspection Report

Sales Order Number	Customer P/O	Cert Number	Page
5035119	60-34400-003	AEP1380505	1 of 2
Lm No. 3		Cert Creation Date	Cert Print Date
		29-FEB-08	29-FEB-08

Alcoa Inc., a legal subsidiary of Alcoa Inc.

Invoice To Customer

**MARMON/KEYSTONE CORPORATION
10700 MARMON DRIVE**

BOLINGBROOK, IL - 60440
Ship To Customer

**MARMON/KEYSTONE CORPORATION
10700 MARMON DRIVE**

BOLINGBROOK, IL - 60440

Quantity Shipped		Date Shipped	Item Description
1108	LB	29-FEB-08	Drawn Tube OD X WALL 1.750 OD x 0.065 WALL 144 IN LN 6061 / T6 W/F 0.405 Marking CONTINUOUS; AMS4082 REV N ASTMB210 REV 04 WW-T-700/6 REV F, AM2, NOTI
B/L		Item No.	
1518483		G03179379	
Delivery ID		Item No. Rev	
2807915		--	
Customer Part No			
AT/1.75.065/734			

Applicable Specifications, Revisions and Exceptions

CLARIFICATION: Products produced and marked to the requirements of AMS-WW-T-700/6 also meets the requirements of WW-T-700/6. Products produced and marked to the requirements of WW-T-700/6 also meet the requirements of AMS-WW-T-700/6.

CLARIFICATION: Regarding ID Surface Inspection- In following long standing practice for all tubes of an ID dimension less than 1.900" supplied in lengths greater than 3 feet, Alcoa will inspect only the ends of the tubes (on a sample basis) to the requirements of agreed upon, applicable specifications (excluding some specifications where special requirements and inspection methods have been negotiated). If the ID's surface quality is critical, the user may be required to perform additional inspection. Unless otherwise agreed in writing, Alcoa's standard repair/replacement warranty with limited liability (as set forth in Alcoa's terms and conditions of sale) applies to all tubes supplied hereunder.

[Legal Statement](#)

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Edward L. Colvin
Edward L. Colvin
Quality Control Manager

29-FEB-08

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G17-PKG334373	9444193	52	PCS	270	244
G17-PKG334374	9444193	52	PCS	270	244
G17-PKG334375	9444193	52	PCS	270	244
G17-PKG334376	9444193	52	PCS	270	244
G17-PKG334377	9444193	28	PCS	151	132

Q. C. REVIEWED

Composition Limit

Alloy	Si		Fe		Cu		Mn		Mg		Cr	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.8	--	0.7	0.15	0.40	--	0.15	0.8	1.2	0.04	0.35

AT 1.75.065 734



ALCOA GLOBAL HARD ALLOY EXTRUSIONS
3131 EAST MAIN STREET
LAFAYETTE, IN
47905-7500

Certified Inspection Report

Sales Order Number
5035119
Line No. 3

Customer PO
60-34499-003

Cert Number AEPI380505	Page 2 of 2
Cert Creation Date 29-FEB-08	Cert Print Date 29-FEB-08

Alloy	Zn		Ti		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max
6061	---	0.25	--	0.15	---	0.05	---	0.15

Mechanical Property - Test Results

Test Type			UTS - L	TVS - L	EL 4D-Long
UOM			KSI	KSI	PCT
# of Tests			--	--	--
Test Temper	Lot Number	Piece / Test ID	Results	Results	Results
T6	9444193	1-F	46.3	43.3	18.4
T6	9444193	2-R	45.5	42.3	18.1

Other - Test Limits

Test Type			Dimensional	
UOM			--	
# of Tests			--	
Test Temper	Lot Number		Min	Max
T6	SPEC LIMITS		P	---

Other - Test Results

Test Type			Dimensional	
UOM			--	
# of Tests			--	
Test Temper	Lot Number		Results	
T6	9444193		P	

Q. C. REVIEWED

Cert Notes

Made in USA

Marmon/Keystone Canada Inc.



Specialty Steels

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9
 Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357
 E-mail: gdulude@mkcdn.com

PAGE.: 1
 Date.: 4/13/09
 Quotation number.: 1-512997

QUOTATION

ATTN.: CHANTAL LAVOIE

Sold To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

Ship To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

Ship Via

EPIC

F.O.B

BOUCHERVILLE

Salesperson

Your Reference No.

G. Dulude

Terms

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantity	Description	Days ARO	Pricing
Line - 1 600 FT	STAINLESS STEEL TUBE A554 FINI MOULIN 304 STO .750 .750 .065 304APC Surcharge of \$243.91 included in this price Stock	1	2.170/FT 1,302.00
Line - 2 120 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .375 .058 D6061 stock in 12' lengths	1	1.900/FT 228.00
Line - 3 60 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS 1.750 .065 D6061 stock in 12' lengths	1	5.450/FT 327.00
Energy Surcharge			12.20

All applicable taxes Extra.

Duty

All prices quoted in Canadian Dollars unless otherwise stated.

Total amount.: 1,869.20

Total weight...: 396.1 lbs

Date : Monday, 13/4/2009 8:55:28 AM

User : Chantal Lavioe

AUTO PO REQUIREMENTS LIST

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make	
	0.0	93695K88	VU-MCM001	50.00000000	0.2318	20/05/2009	1	N	
	0.0	AN5C13A	VU-MMA001	7.00000000	0.0000	20/05/2009	0	N	
	0.0	AN5C34A	VU-MMA001	4.00000000	0.0000	20/05/2009	0	N	
	0.0	CHM10001	VU-MMA001	50.00000000	0.0000	20/05/2009	0	N	
	0.0	CP72530	VU-MCM001	20.00000000	0.0000	20/05/2009	0	N	
	0.0	D2268	VC-STU001	20.00000000	0.0000	20/05/2009	0	N	
	0.0	D2534	VC-IND004	10.00000000	0.0000	20/05/2009	0	N	
	0.0	D25701	VC-ALP001	100.00000000	0.0000	20/05/2009	0	N	
	0.0	D26001160	VC-BON001	180.00000000	0.0000	20/05/2009	0	N	
	0.0	D26001190	VC-BON001	80.00000000	0.0000	20/05/2009	0	N	
	0.0	D26007725	VC-IND006	104.00000000	0.0000	20/05/2009	0	N	
	0.0	D2854	VC-CAR001	4.00000000	1.6410	20/05/2009	1	N	
	0.0	D2986	VC-ACR001	23.60400000	3.3525	20/05/2009	1	N	
	0.0	D31881	VC-DEL002	4.00000000	0.0000	20/05/2009	0	N	
	0.0	D33191	VC-IND004	4.00000000	0.0000	20/05/2009	0	N	
	0.0	D36191T1	VU-MCM001	4.00000000	0.0000	20/05/2009	0	N	
	0.0	D36873P	VC-GLO001	6.00000000	295.0000	20/05/2009	1	N	
	0.0	D3781041	VU-MMA001	1.00000000	0.0000	20/05/2009	0	N	
	0.0	D38821130	VC-BON001	63.00000000	0.0000	20/05/2009	0	N	
	0.0	M12883450T	VU-FLA001	2.00000000	22.0000	20/05/2009	1	N	
	0.0	M174R1000	VC-CAM002	12.00000000	12	0.0000	20/05/2009	0	N
	0.0	M2024T3R1750	VC-CAM002	4.00000000	0.0000	20/05/2009	0	N	
	0.0	M303B0500X0500	VC-COP001	12.00000000	0.0000	20/05/2009	0	N	
	0.0	M303R0500	VC-COP001	20.00000000	24	3.2000	20/05/2009	1	N
	0.0	M304TS0750W065	VC-COP001	200.00000000	600	0.0000	20/05/2009	0	N
	0.0	M4130NR0750	VC-CAM002	4.00000000	12	5.7500	20/05/2009	1	N
	0.0	M50521826020	VC-CAM002	22.00000000	0.0000	20/05/2009	0	N	
	0.0	M50521328100	VC-CAM002	32.00000000	0.0000	20/05/2009	0	N	
	0.0	M6061T6B0750X0	VC-CAM002	40.00000000	40	0.0000	20/05/2009	0	N
		2000							
	0.0	M6061T6B1250X0	VC-CAM002	5.00000000	12	33.7500	20/05/2009	1	N
		4500							
	0.0	M6061T6R0500	VC-CAM002	40.00000000	40	0.9000	20/05/2009	1	N
	0.0	M6061T6R0750	VC-CAM002	6.00000000	6	0.0000	20/05/2009	0	N
	0.0	M6061T6R1125	VC-CAM002	6.00000000	6	0.0000	20/05/2009	0	N
	0.0	M6061T6T0375W0	VC-COP001	100.00000000	120	0.0000	20/05/2009	0	N
		58							
	0.0	M6061T6T1750W0	VC-COP001	6.10300000	60	0.0000	20/05/2009	0	N
		65							
	0.0	M817142DD2	VU-FLA001	2.00000000	19.0000	20/05/2009	1	N	
	0.0	M817142DC1	VU-FLA001	2.00000000	19.0000	20/05/2009	1	N	

Marmon/Keystone Canada Inc.



Aciérs Spécialisés

290, Chemin du Tremblay
Boucherville QC J4B 5X9

Téléphone : 514-527-9153
Téléc./Fax : 450-641-2153
www.marmonkeystone.com

TÉLÉCOPIE / FACSIMILE

Date: 04/14/09

Destinataire/TO: Linda Laclelle

Téléc.
FAX #: 1-613-632-1053

Expéditeur/FROM: Aline Simard

Confidentialité:

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MESSAGE :

*Delivery Slip v2/HW's
8552/1875525*

MARMON/KEYSTONE CANADA INC.
Specialty Steels

PAGE: 1
 290 Chemin du Tremblay Boucherville J4B 5X9

TEL (514) 527 9153 FAX (450) 641 4357

Shipping date.....: 04/14/2009

Name of Carrier...: EPIC

F.O.B.....: BOUCHERVILLE

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE
 CANADIAN TRANSPORT COMMISSION
 ISSUED AT SHIPPER'S REQUEST.

It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subjected to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein):

1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1961 set forth in the Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier; or
2. of the Bill of Lading set forth in or prescribed by the relevant tariff, classification, statistics and regulations motor carrier's services when said goods are carried by a motor carrier; or
3. of the Bill of Lading form prescribed by the regulations adopted by the order-in-council #96-79 dated April 4, 1979;
4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. I-43 dated September 18, 1967 and set forth in Express Traffic Association Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted by himself and his assignee.

Consigned to:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Telephone.....: 613 632 5200

Customer order.: 8552

Description of shipment and special marks	Weight	PCS	If charges are to be prepaid write or stamp here: Collect
Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment			Received \$ _____ To be applied in prepayment of the charges on the property described herein.
01-STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4" X .065 A554 STO .750 .750 .065 304APC 04/14/2009 600 FT Cust. part#: M304TS07500W065 Rev: FK HT#:3DKS	363.6	30	Agent or Carrier, Per.
02-ALUMINUM SMLS TUBE ATS .375 .058 D6061 04/14/2009 120 FT Cust. part#: M6061T6T0375W058 Rev: KA HT#:F00001897	8.2	10	For carrier's use
03-ALUMINUM SMLS TUBE ATS 1.750 .065 D6061 04/14/2009 60 FT Cust. part#: M6061T6T1750W065 Rev: AL HT#:9444193	24.3	5	Advance and or beyond \$ Misc. \$ Suppl. Pcico \$ Suppl. Value \$ Total \$
Shipper show amount of C.O.D.			
C	Amount \$		
O	Fee \$		
D	Total \$		
Bdls/Pieces 1 + 0 = 1	Number of extra large pieces.	Total weight 396 LB	Valuation
Dimensions	Where required by tariff shipper must complete the following. Total cubic feet	Dimensional weight	Order number 1075525
Shipper	Transport	Customer	


Marmon Keystone Canada Inc.
Specialty Steels
PACKING SLIP

290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PAGE... 1
 Order : 1075525
 Date..: 04/14/2009

SOLD TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA	F.O.B.	SALESPERSON	YOUR ORDER NO.	
EPIC	BOUCHERVILLE	G. Dulude	8552	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01 600 /FT	Fax all papers to Linda Lacelle 613-632-1053 Mill-tests-required-with-all-shipment STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4'X .065 A554 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 Cust. part#: M304TS07500W065 HT#.....: 3DK5 Total... rev:08/08			
02 120 /FT	ALUMINUM SMLS TUBE ATS .375 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0375W058 HT#.....: F00001897 Total...	30	600/FT 600/FT	IN
03 60 /FT	ALUMINUM SMLS TUBE ATS 1.750 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1750W065 HT#.....: 9444193 Total...	10	120/FT 120/FT	IN
		5	60/FT 60/FT	IN

No. of Bdls/Pieces

1 / 0

Total Weight.....

396

Customers.: _____



fischer CANADA
STAINLESS STEEL TUBING INC.

CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03.

Type: 304
Size: 0.750" x 0.750" x 0.065" x 240.000"
Finish: As Welded
Your P.O. #: MK9045
Item Code: 50-9781

HEAT NO.: 3DK5

COIL NO.: 043DK5 A

CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0670	1.6990	0.0310	0.0010	0.3260	18.1910	N/R	8.1930
Cu	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0530	N/R	N/R		

MECHANICAL PROPERTIES:

YIELD STRENGTH P.S.I.	TENSILE STRENGTH P.S.I.	ELONGATION %	HARDNESS
48550	97530	48.97	87.0 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date: 05/08/2008

Rob Kaminski
Rob Kaminski

Metallurgical Lab Technician

Q.C. Reviewed
05/14/08

KAISER

ALUMINUM

FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85228

CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
60-34690		ATI.375.058/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
201301	001	04/09/2008	F00001897	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	BL NUMBER:	DIAM/ID/THKNS:	WIDTH:	LENGTH:		
361.000 LB	445.000 PCS	200832				12.000 FT	
SHIP TO:		SOLD TO:					
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE #	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	COMMENTS	END
F00001897	0001	1	48.2	43.5	13.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Tl	Pb	Bi	Er	Ra	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6299	.63	.31	.23	.05	.99	.09	.05	.02	.00	.00	.01	.01	.02

Applicable Requirements:

Description: OD: 0.375"; Wall: 0.058"; Round 6
AMS-4062N ASTM-B210-04 WW-T-700/6F
COMPLIES TO DIN EN 10204 JAN 2005

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00001457

Kaiser Order Number: 201301

Line Item: 001

Page 1 of 1

AT .375.058 734

Certified Inspection Report



ALCOA GLOBAL HARD ALLOY EXTRUSIONS
3131 EAST MAIN STREET
LAFAYETTE, IN
47903-2500

Alcoa Inc., a legal subsidiary of Alcoa Inc.

Shipped To Customer

MARSH/KEYSTONE CORPORATION
8700 MARSH DRIVE

BOLINGBROOK, IL - 60440
Shipped To Customer

MARSH/KEYSTONE CORPORATION
10700 MARSH DRIVE

BOLINGBROOK, IL - 60440

Sales Order Number		Customer P/O		Cert Number	Page
3013119		Item No. 3	60-34499-003	AEP1300305	1 of 2
				Cert Created Date	Cert Print Date
				29-FEB-08	29-FEB-08

Quantity Shipped	Date Shipped	Item Description
1108 LB	29-FEB-08	Drawn Tube OD X WALL 1.750 OD x 0.065 WALL 144 IN LN 6061 / T6 W/F 0.405 Marking CONTINUOUS; AMS4902 REV N ASTMB210 REV G4 WW-T-100/6 REV F, AM2, NOTI
1518483	Item No. Rev	G03179379
Delivery ID	Item No. Rev	—
2807915	Customer Part No	AT/1.75.065/734

Applicable Specifications, Revisions and Exceptions

CLARIFICATION: Products produced and marked to the requirements of AMS-WW-T-700/6 also meets the requirements of WW-T-700/6. Products produced and marked to the requirements of WW-T-700/6 also meet the requirements of AMS-WW-T-700/6.

CLARIFICATION: Regarding ID Surface Inspection- In following long standing practice for all tubes a flat ID dimension less than 1.900" supplied in lengths greater than 3 feet, Alcoa will inspect only the ends of the tubes (on a sample basis) to the requirements of agreed upon, applicable specifications (excluding some specifications where special requirements and inspection methods have been negotiated). If the ID's surface quality is critical, the user may be required to perform additional inspection. Unless otherwise agreed in writing, Alcoa's standard repair/replacement warranty with limited liability (as set forth in Alcoa's terms and conditions of sale) applies to all tubes supplied hereunder.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that vanadium is not a normal constituent in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Edward L. Colvin
Quality Control Manager

29-FEB-08

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G17-PKG334373	9444193	52	PCS	270	244
G17-PKG334374	9444193	52	PCS	270	244
G17-PKG334375	9444193	52	PCS	270	244
G17-PKG334376	9444193	52	PCS	270	244
G17-PKG334377	9444193	28	PCS	131	132

Q. C. REVIEWED

Composition Limits

Alloy	Si		Fe		Cr		Mn		Mg		Cr	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.8	—	0.7	0.15	0.40	—	0.15	0.8	1.2	0.04	0.35

AT 1.75.065 734



ALCOA GLOBAL HARD ALLOY EXTRUSIONS
3101 EAST MAIN STREET
LA FAYETTE, IN
47903-7300

Part Number	Customer PO
SA3519	Customer PO
	60-34492-003

Certified Inspection Report

Cart Number:	Page
ABP12002016	2 of 2
Cart Creation Date:	Cart Print Date:

Alloy	2a.	T1	Other Test	Other Test
6061	-	0.15	-	0.15

Mechanical Property - Test Results		Test Type	UFS-L	TTS-L	FT-400Lone
UOM	ksi	UOM	ksi	ksi	PCY
# of Tests	-	-	-	-	-

Test	Lot Number	Spec Test ID	Result	Result	Result
T6	9444193	1-1	46.3	43.3	18.4
T6	9444193	2-A	45.5	42.3	18.1

Other - Test Limits

Test Type	Dimension
UOM	-
# of Tests	-
SPEC LIMITS	P

Cert Notes:
Made in USA

Q.C. REVIEWED

S/O 1075525 c/o 04/14

DART**Purchase Order**

Date Apr 13, 2009	Page 1
Purchase Order Number PO00008552	

Dart Aerospace Ltd.
1270 Aberdeen St.
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada
Phone (800) 381-8142
Fax (450) 641-4357

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St.
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	Apr 13, 2009	N30	Epic Express	Apr 17, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop Ship	Unit Cost	UOM	Extended Price
600.0000	M304TS0750W065	304 SQ Tube .75x.76x.0	17/04/2009	No	2.170000	f	1,302.00
		Comments: MATERIAL: AISI 304/316 STAINLESS STEEL TUBING FINISH: ASTM A564 MILL FINISH					
120.0000	M6061T6T0375W058	6061-T6 RD Tube .375 x .	17/04/2009	No	1.900000	f	228.00
		Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/8 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8					
60.0000	M6061T6T1750W065	6061T6 RDTUBE 1.750 X	17/04/2009	No	5.450000	f	327.00
		Comments: AS ABOVE					

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Thanks!
Christiane 4/14

Comments:	Tax Summary: GST GSTME GSTND	92.85 0.00 0.00	Less: Included tax	0.00
			Subtotal	1,857.00
			Total tax	92.85
Entered By: CLAVOIE			Total purchase order in	
Approved By:		CAD Dollars		1,949.85